

TRACTORS

VEHICLE

8320 R

1RW8320RJAD012784

Date	JAN 14/14	August 27/14	Nov 12/14
Hours/Miles	1855 HRS	2110 HRS	2375 HRS
Fuel Filters (2)	NEW	OK	OK
Oil Filters	NEW	new	new
Air Filter Inner	NEW	OK (new)	OK
Air Filter Outer	NEW	OK	new (cleaned)
Cab Air (2)	NEW	cleaned	new
Hydraulic Filters	OK	OK	OK
Coolant Filters	✓	✓	✓
Check Belts	✓	✓	✓
Check Hoses	✓	✓	✓
Check Batteries	✓	✓	✓
Check Tires	✓	✓	✓
Check Lights	✓	✓	✓
Grease	✓	✓	✓
Hydraulic Oil Level	✓	✓	✓
Wipers	✓	✓	✓

Filter #'s:

Oil RE 5091672

CAB RE 291412 (INNER)

AIR RE 284091 (OUTSIDE)

Hydraulic RE 210857 (2)

Fuel RE 523236 SPIN-ON / RE 520906 (FUEL FILTER KIT 525523)

Air RE 210102 Outer RE 210103

Comments: Bought Dec 2012 (1450 HRS)

Put SF2 on Oct 2013 @ 1500 Deere land

TRACTORS

VEHICLE _____

Date	Aug 7/15	Dec 7/15	3042 May 31/16
Hours/Miles	2572	2890	3042 hrs
Fuel Filters	OK	OK	new
Oil Filters	new	new	new
Air Filter Inner	OK	OK	OK
Air Filter Outer	cleaned	new	OK
Cab Air	cleaned	new	OK
Hydraulic Filters	OK	✓	OK
Coolant Filters	OK	✓	✓
Check Belts	✓	✓	✓
Check Hoses	✓	✓	✓
Check Batteries	✓	✓	✓
Check Tires	✓	✓	✓
Check Lights	✓	✓	✓
Grease	✓	✓	✓
Hydraulic Oil Level	✓	✓	✓
Wipers	✓	✓	✓

Filter #'s:

Oil 28L

Hydraulic _____

Fuel _____

Air _____

Comments: NEW BATTERIES AUG 13/16

TRACTORS

VEHICLE 8320 R

Date	Jan 19/2017	July 24/17	Nov 8/2017
Hours/Miles	3375 HR	3590	3865
Fuel Filters	NEW	OK	New
Oil Filters	NEW	New	New
Air Filter Inner	NEW	OK	New
Air Filter Outer	NEW	cleaned	New
Cab Air	NEW	cleaned	New
Hydraulic Filters	NEW	OK	OK
Coolant Filters	—	—	—
Check Belts	—	✓	—
Check Hoses	—	✓	—
Check Batteries	—	✓	—
Check Tires	—	✓	—
Check Lights	—	✓	—
Grease	—	✓	—
Hydraulic Oil Level	—	✓	—
Wipers	—	✓	—

Filter #'s:

Oil _____

Hydraulic _____


Fuel _____

Air _____

Comments: _____

TRACTORS

VEHICLE 0320R

Date	June 11/18	Jan 15/19	Aug 27/19
Hours/Miles	4085.00	4167	4320 HRS
Fuel Filters	OK	Deerland ^{NEW}	OK
Oil Filters	NEW	Work	NEW
Air Filter Inner	OK		OK
Air Filter Outer	NEW (CLEANED)		CLEANED
Cab Air	OK		OK
Hydraulic Filters	OK		OK
Coolant Filters	✓		OK
Check Belts	✓		OK
Check Hoses	✓		OK
Check Batteries	✓		✓
Check Tires	✓		✓
Check Lights	✓		✓
Grease	✓		✓
Hydraulic Oil Level	✓	✓	✓
Wipers	✓		✓

Filter #'s:

Oil _____

Hydraulic _____

Fuel _____

Air _____

Comments: Jan 2019 - Deerland Work - Fixed Rocker Arms
- new injectors / fuel filters

TRACTORS

VEHICLE B320R

Date	DEC 20/19	Dec 29/2020	June 8/21
Hours/Miles	4360	4524	4675
Fuel Filters	NEW FEB 2019 OK 29 MAY 20	New	OK
Oil Filters	OK	New	NEW
Air Filter Inner	NEW	new	OK
Air Filter Outer	NEW	new	Cleaned
Cab Air	NEW	new	OK
Hydraulic Filters	OK	new	OK
Coolant Filters	—	—	—
Check Belts	✓	—	—
Check Hoses	✓	—	✓
Check Batteries	✓	—	—
Check Tires	✓	—	✓
Check Lights	✓	—	—
Grease	✓	—	✓
Hydraulic Oil Level	✓	—	—
Wipers	✓	—	—

Filter #'s:

Oil _____

Hydraulic _____

Fuel _____

Air _____

Comments: Dec 2019 - Deerland - NEW INJECTORSDec 2020 - Deerland - Engine Rebuild

TRACTORS

VEHICLE 8320 R

Date	Nov 29/21	Nov. 3/22	Dec 7/23
Hours/Miles	4820 hrs.	5020 Hrs	5268 hrs
Fuel Filters	OK	New	OK
Oil Filters	NEW	NEW	NEW
Air Filter Inner	OK	New	NEW CLEANED
Air Filter Outer	NEW (CLEANED)	NEW (CLEANED)	NEW
Cab Air	BOTH NEW	New (all)	Both New
Hydraulic Filters	OK	new	OK
Coolant Filters	—	OK (-35°C)	-35°C
Check Belts	✓	OK ✓	✓
Check Hoses	✓	✓	✓
Check Batteries	✓	✓	✓
Check Tires	✓	✓	✓
Check Lights	✓	✓	✓
Grease	✓	✓	✓
Hydraulic Oil Level	✓	✓	✓
Wipers	✓	✓	✓

Filter #'s:

Oil _____

Hydraulic _____

Fuel W _____Air RE 210103 / RE 587793RE 210102 / RE 587794Comments: MARCH 29/2022 - REPLACE STEERING PRIORITY VALVE O-RINGS.- REPLACED STEERING COLUMN PIVOT BUSHINGS.

TRACTORS

VEHICLE _____

Date	Jan. 2/2025		
Hours/Miles	5447.7 hrs		
Fuel Filters	NEW		
Oil Filters	NEW		
Air Filter Inner	cleaned		
Air Filter Outer	cleaned		
Cab Air	Both new		
Hydraulic Filters	new		
Coolant Filters	✓		
Check Belts	✓		
Check Hoses	✓		
Check Batteries	Fair		
Check Tires	✓		
Check Lights	✓		
Grease	✓		
Hydraulic Oil Level	✓		
Wipers	✓		

Filter #'s:

Oil _____

Hydraulic _____

Fuel _____

Air _____

Comments: Jan, 2025 had to be boosted (Batteries a little weak)



DEERLAND EQUIPMENT

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JOHN DEERE

Ship To: SAME AS BELOW

Invoice To: NORBEST FARMS
20415 - 33 STREET N.E.15
EDMONTON AB T5Y 6K3

Branch		
FT SASKATCHEWAN		
Date	Time	Page
02/12/19	20:00:55 (B)	02
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NORBE001	7809987793	W26827
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		Salesperson
		158

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167	1RW8320RJAD012784	04/15/13
	8320			2000

removed air intake pipe to turbo and inspected turbo-ok
removed wiring on top of engine and removed the valve cover
inspected valve train and found that one of the bridges had
fallen off.

found the bridge and one valve cap. still missing one and
pieces of the rocker arm

spoke to customer arranged trucking with cinnamon
reinstalled valve cover

connected air intake pipe

tilted hood back and re secured with one bolt, one bolt was
missing it will need another shoulder bolt,

cleaned up tools and packed up truck and left location
drove back to the shop and confirmed trucking and wrote

story

drove back to customers place on 1-10-19

moved fuses f17 to f24 and f32 to f28

disconnected implement with help

tried to pull unit-mfwd is hanging up

unbolted drive shafts on front axle and tied up axles

tried again

had to pump off park brake with the engine

chocked wheels

ADDITIONAL DESCRIPTION:

MATT :780-850-6118

- 780-446-6401

-ENGINE IS MAKING A FUNNY NOISE

-INSIDE THE SHOP

+MOVED TRACTOR INTO THE SHOP WITH THE FORKLIFT

10400000

LABOR	962.50
SEGMENT TOTAL==>	962.50
CONTINUED ON PAGE 03	

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167	1RW8320RJAD012784	04/15/13	2000
	8320				

SEGMENT# 2 C TODO N/A	01/09/19 01/09/19			
TRUCKING				
INVOICE #6162				
TRUCKING	TRUCKING	1	487.50	487.50
			PARTS	487.50
10400000			SEGMENT TOTAL==>	487.50

SEGMENT# 3 C F37 NA	01/16/19 01/16/19			
HEAD GASKET, R&R			27.00 HRS	

CORRECTION:

installed cylinder head
torqued 28 bolts to 60ft pounds
and then torqued turned all 28 bolts in 3 stages, 90
degrees each time
installed injectors with new tubes, torqued stem to 48 ft
lbs
torqued injectors to 27 ft lbs
installed push rods
installed valve bridges
installed rocker arm assy
soaked bolts in oil and torqued and torque turned
installed tappet cover
installed exhaust manifold
installed all pipes and lines
put in information for calibration and part numbers for the
injectors
ran unit and checked for leaks-all ok

ADDITIONAL DESCRIPTION:

26 head bolts, marked special and head gasket kit

CONTINUED ON PAGE 04

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167	1RW8320RJAD012784	04/15/13	2000
	8320				

Remove:

- Hood
- Exhaust and intake pipes
- Injection rack and leak-off lines
- Fan support
- Rocker arm cover and assembly

Remove cylinder head, check head and block flatness.

Install new gasket and install head to specification.

installed intake manifold and torqued to spec

Adjusted valve clearance.

rolled engine over 4 times to verify clearances

installed high pressure fuel lines

installed turbo with new hardware provided in head kit

installed tappet cover

installed exhaust manifold with new bolts provided in kit

installed fuel supply line

installed fan supply line

PM38621	Threadlocker242	1	7.29	7.29
RE528399	Bolt Kit	1 N	280.40	280.40
RE528402	Gasket Kit	1 N	639.45	639.45
40M7059	SNAP RING	1	1.89	1.89
	PARTS			929.03
	LABOR			4050.00
10400000	SEGMENT TOTAL==>			4979.03

SEGMENT# 4 C F37 10-030-090 01/16/19 01/16/19

THERMOSTATS AND SEAL, R&R

2.50 HRS

CORRECTION:

removed thermostat housing

found disc on one thermostat broken

CONTINUED ON PAGE 05

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167	1RW8320RJAD012784	04/15/13
	8320			2000

cleaned parts and installed new thermostats
torqued housing to 54 ft lbs and marked hardware
installed new seals on coolant bypass tube
installed bypass tube
installed thermostat housing and torqued hardware to 45 ft
lbs

hooked up hoses to cooling system\
ran and checked for leaks-all ok

DZ100553	Thermostat	2	35.18	70.36
RE57190	SEAL	2 N	13.74	27.48
	PARTS			97.84
	LABOR			375.00
10400000	SEGMENT TOTAL==>			472.84

SEGMENT# 5 C F37 NA 01/16/19 01/16/19
change engine oil and filter 1.00 HRS

CORRECTION:

changed engine oil and filter
ran unit and rechecked oil
all ok

EF100	ENVIRO FEE	4	1.00	4.00
RE509672	FILTER ELE	1	26.61	26.61
TY26675	10L 15W-40+50	3	50.55	151.65
	10L 15W40 Plus-50 II Oil			
	PARTS			182.26
	LABOR			150.00
10400000	SEGMENT TOTAL==>			332.26

SEGMENT# 6 C F37 NA 01/16/19 01/16/19
replace entire rocker arm assy

CONTINUED ON PAGE 06

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Date 02/12/19	Time 20:00:55 (B)	Page 06
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		Salesperson 158

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167	1RW8320RJAD012784	04/15/13	2000
	8320				

CORRECTION:

replace rocker arm assy

RE552368

Rocker Arm

1 N 1190.69

1190.69

PARTS

1190.69

LABOR

1190.69

10400000

SEGMENT TOTAL==>

1190.69

SEGMENT# 7 C F37 NA 01/16/19 01/16/19

replace bolt on hood near cab-shoulder bolt

.25 HRS

CORRECTION:

replaced missing bolt on hood

R259541

Bolt

1 6.53

6.53

PARTS

6.53

LABOR

37.50

10400000

SEGMENT TOTAL==>

44.03

SEGMENT# 8 C F37 NA 01/16/19 01/16/19

replace one push rod

.10 HRS

CORRECTION:

replaced push rod on no 2 exhaust

R536992

Push Rod

1 N 14.75

14.75

PARTS

14.75

LABOR

15.00

10400000

SEGMENT TOTAL==>

29.75

SEGMENT# 9 C F37 NA 01/16/19 01/16/19

replace valve bridges-all

.10 HRS

CORRECTION:

replaced all valve bridges

R526781

Guide

12 N 18.28

219.36

PARTS

219.36

CONTINUED ON PAGE 07

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
F006111	8320	4167 1RW8320RJAD012784	04/15/13	2000
	8320			
			LABOR	15.00
10400000			SEGMENT TOTAL==>	234.36
SEGMENT#10 C F37 NA 01/16/19 01/16/19 1.50 HRS				
REPLACE RH UJOINT AND CONNECT LH SIDE				
CORRECTION:				
replaced lh ujoint and tightened hardware on both sides				
AT149827		Cross And Beari	1 N	329.20
			PARTS	329.20
			LABOR	225.00
10400000			SEGMENT TOTAL==>	554.20
SEGMENT#11 C F37 NA 01/16/19 01/16/19 2.00 HRS				
install new fuel injectors with sleeves(included)				
CORRECTION:				
installed new fuel injectors and new tubes				
entered calibration numbers in computer				
CRSE501947		Injection Nozzl	6 -	102.00
SE501947		Injection Nozzl	6 N	462.98
		Injection Nozzle Reman		102.00
CRSE501947		Injection Nozzl		102.00
			PARTS	2777.88
			LABOR	300.00
10400000			SEGMENT TOTAL==>	3077.88
SEGMENT#12 C F37 NA 01/16/19 01/16/19 .50 HRS				
replace fuel filters and mark				
CORRECTION:				
REPLACED FUEL FILTERS AND MARKED WITH DATE AND HOURS				
ADDITIONAL DESCRIPTION:				

CONTINUED ON PAGE 08

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
F006111 8320	4167	1RW8320RJAD012784	04/15/13	2000
8320				
+REPLACED FUEL FILTERS AND MARKED WITH DATE AND HOURS				
EF200	ENVIRO FEE	1	2.00	2.00
RE525523	FUEL FILTERS	1	121.62	121.62
	PARTS			123.62
	LABOR			75.00
10400000	SEGMENT TOTAL==>			198.62

SEGMENT#13 C F37 NA	01/16/19	01/16/19		
replace engine coolant			.10 HRS	
CORRECTION:				
vac and filled cooling system and checked for leaks-all ok				
TY26576	10L PREMIX COOL2	4	44.70	178.80
	10L Cool-Gard II Coolant			
	PARTS			178.80
	LABOR			15.00
10400000	SEGMENT TOTAL==>			193.80

***** WORK ORDER TOTALS *****

PARTS	6537.46
LABOR	6220.00
OUTSIDE SERVICE	1779.00
SERV ACCESORIES	250.00
SUB TOTAL==>	14786.46
#836926121 GST 5%	739.32
CHARGE SALE	15525.78

KG

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