



A1 Fabrication
5601 - 66th Avenue
Taber, AB
T1G 0B7
(403) 223-4737

Invoice: 27887
2025/01/27

Client PO: 24421

Bill To	Ship To	Unit
Ar-Tech Coating Ltd. 6415 Wildrose Drive Taber AB, Canada T1G 1Z4	Ar-Tech Coating Ltd. 6415 Wildrose Drive Taber AB, Canada T1G 1Z4	Unit #: Forklift 2 Make: Lift King Model: LK12000 Engine Serial #: Serial #: LK87194 Mileage: 0 Hours: Year: 1988

Part No.	Description	Qty	Units	List	Price	Total	Tax
Labour- Mechanical	Mechanical	175.00	Hour	130.00	130.00	22,750.00	SG
- Customer request to rebuild/repair any and all broken or worn components. Removed engine and performed out of frame overhaul. Removed rad, steamed and tested- OK. R&R transmission input seal. Reinstalled engine and ran- found engine oil in fuel- removed pump and sent to Taber Diesel for overhaul- reinstalled pump, timed and tested- OK. Repaired all electrical in engine bay and replaced plugged exhaust muffler. - Replaced sight glass on hydraulic tank and replaced hydraulic filters. - R&R transfer case output seals and changed oil. - R&R transmission oil and greased unit. - Disassembled all 4 wheel end components, replaced all seals and worn components- had discontinued parts machined for king pins. Replaced axle shaft u-joints, drained diff oil and installed new, cleaned vents and replaced driveshaft u-joints. - Disassembled mast and replaced/repared broken and missing bearings & bolts. Reassembled and tested- OK. - Adjusted parking brake. - Replaced broken bolt in LH hydraulic ram cylinder. - Reattached wires to rear lights and rear work lights. Repaired damaged wire to RH headlight. - Tightened hose clamp for hydraulic suction hose.							
Labour- Welding	Welding	1.50	Hour	115.00	115.00	172.50	SG
- Weld out broken bolt. - Braze weld broken pump mount.							
Labour- Machining	Machine Slip Yoke	5.50	Hour	184.28	153.57	844.63	SG
R002237	Lock Tab Washer	2.00		1.80	1.56	3.12	SG
128027	Seal	4.00		0.00	0.00	0.00	SG
AF409KM	Air Filter	1.00	Each	30.73	26.64	26.64	SG
FS1212	Fuel Filter	1.00	Each	21.86	18.94	18.94	SG
DS054254	Magnetic Plug	1.00		12.83	11.12	11.12	SG
FWA025	1/4" Gr8 Flat Washer	8.00		0.04	0.04	0.32	SG
LN8ZC025S	1/4" Gr8 Stover Locknut	8.00		0.14	0.12	0.96	SG
Ron P/U Nuts N Bolts							
1773	Filter	1.00	Each	29.12	25.23	25.23	SG
3166	HD Fuel Filter	1.00	Each	22.79	19.75	19.75	SG
49203	Anti-Freeze (Green)	1.00	Each	23.50	20.37	20.37	SG

550026918	*75W90 GEAR Spirax Synthetic Oil	20.00	Litre	15.59	13.51	270.20	SG
HF6420	Hydraulic Filter	1.00	Each	45.99	39.86	39.86	SG
20-35-7	Metric Seal	2.00		5.70	4.94	9.88	SG
A103865	Mast Roller Bearing	2.00		337.50	281.25	562.50	SG
A187580	Seal	1.00		102.00	88.40	88.40	SG
Freight	Freight For Roller Bearing	1.00	Each	45.00	45.00	45.00	SG
U5LB1225	Bottom Gasket Kit	1.00		248.99	207.49	207.49	SG
U5ME0035	Big End Bearing Set	1.00		121.69	105.47	105.47	SG
U5MB0030	Main Bearing Set	1.00		200.52	167.10	167.10	SG
86740	Piston Kit	6.00	Kit	320.66	267.21	1,603.26	SG
31358394	Cylinder Sleeve	7.00	Each	125.25	108.55	759.85	SG
U5LT1190	Gasket Kit	1.00	Kit	468.38	390.31	390.31	SG
Freight	Freight For Bearing Sets, Pitson Kits, Cylinder Sleeves And Gaskets	1.00	Each	125.00	125.00	125.00	SG
2624445	3/8" x 4' Hardwood Dowelling	3.00		4.19	3.63	10.89	SG
261-149	Metric Frost Plug	1.00	Each	4.16	3.60	3.60	SG
261-146	Metric Frost Plug	1.00	Each	2.64	2.29	2.29	SG
TR5/8X36FT	5/8" x 36" Threaded Rod Fine	2.00		57.24	38.16	76.32	SG
TR1/2X36FT	1/2" x 36" Threaded Rod Fine	4.00	Each	17.73	15.37	61.48	SG
C8ZC050.600	1/2" x 6" Carriage Bolt	3.00		9.00	7.80	23.40	SG
MISC	Disassemble, Clean and Check Head, Reassemble	1.00		260.00	260.00	260.00	SG
4115R505	Rocker Arm	6.00	Each	190.60	158.84	953.04	SG
4115R506	Rocker Arm	6.00	Each	190.60	158.84	953.04	SG
33153135	Washer	1.00		183.42	152.85	152.85	SG
33153128	Washer	1.00		19.39	16.81	16.81	SG
41158041	Piston Ring Set	7.00	Set	73.43	63.64	445.48	SG
T422289	Thrust Washer	2.00	Each	20.45	17.72	35.44	SG
T422290	Washer	2.00	Each	22.98	19.92	39.84	SG
31434307	Push Rod	12.00	Each	28.71	24.88	298.56	SG
2418F475	Rear Seal	1.00		75.90	65.78	65.78	SG
2418F437	Seal	1.00		34.65	30.03	30.03	SG
Freight	Freight For Rocker Arms, Seals & Washers	1.00	Each	75.00	50.00	50.00	SG
ZZ80024R-ADF	Perkins Cylinder Head	1.00	Each	4,350.00	3,335.00	3,335.00	SG
ZZ80024R-ADF!	Core Charge	1.00		750.00	525.00	525.00	SG
ZZ80024R-ADF!	Core Charge	-1.00		750.00	525.00	-525.00	SG
Freight	Freight For Cylinder Head	1.00	Each	200.00	200.00	200.00	SG
41313049	Water Pump	1.00	Each	397.50	331.25	331.25	SG
Freight	Freight For Water Pump	1.00	Each	25.00	25.00	25.00	SG
MISC	Test & Repair 6 Fuel Injectors	1.00		1,750.00	1,479.73	1,479.73	SG
11762	KW Motor Mount Kit	1.00	Kit	305.07	254.22	254.22	SG
LF699	Oil Filter	1.00	Each	14.88	12.90	12.90	SG
25-9525	A/C Belt	2.00	Each	45.30	39.26	78.52	SG
7096	Rad Hose	1.00		39.12	33.90	33.90	SG
8076	Radiator Hose	1.00		43.76	37.92	37.92	SG

7496	Radiator Hose	1.00		107.18	92.89	92.89	SG
7905	Radiator Hose	1.00		63.95	55.42	55.42	SG
38-1222	1.75-2.63" Clamp	3.00	Each	21.12	18.30	54.90	SG
705-1232	#20 Hose Clamp	2.00	Each	1.91	1.65	3.30	SG
705-1235	#32 Hose Clamp	4.00	Each	1.91	1.65	6.60	SG
241237	Oil Baffle Ring	1.00		46.16	40.00	40.00	SG
10085849	Oil Seal	1.00		46.55	40.34	40.34	SG
232535	Ring	1.00		14.82	12.84	12.84	SG
60K30114	O-Ring	1.00		8.61	7.46	7.46	SG
234973	O-Ring	1.00		12.73	11.04	11.04	SG
Freight	Freight For O-Rings And Seal	1.00	Each	55.00	55.00	55.00	SG
C8ZF038.200	3/8" x 2" Gr8 Bolt Fine	6.00		0.66	0.57	3.42	SG
33817135	Seal	4.00		13.71	11.88	47.52	SG
2485613	Thermostat	2.00		35.45	30.72	61.44	SG
Freight	Freight For Seal And Thermostat	1.00	Each	30.00	35.00	35.00	SG
553.3300	Dual Clamp Ziptie	8.00	Each	3.78	3.28	26.24	SG
220-4037	Circulation Heater	1.00	Each	263.69	219.74	219.74	SG
212EC	2-1/2" Exhaust Clamp	3.00	Each	15.00	13.00	39.00	SG
21290EPIP	2-1/2" 90 Exhaust Pipe Elbow	1.00	Each	15.00	13.00	13.00	SG
M065071	Muffler	1.00	Each	264.08	220.06	220.06	SG
P206339	Exhaust Elbow	1.00		106.27	92.10	92.10	SG
Freight	Freight For Muffler And Elbow	1.00	Each	40.00	40.00	40.00	SG
CP850N4	850 U-Joint	2.00	Each	523.28	468.77	937.54	SG
Freight	Freight For U-Joint	1.00	Each	50.00	40.00	40.00	SG
99225	Speedi Sleeve	1.00		79.19	68.63	68.63	SG
5C-05-5173	U-Joint	2.00	Each	82.47	71.47	142.94	SG
Freight	Freight For U-Joints	1.00	Each	25.00	25.00	25.00	SG
MISC	Pump Rebuild	1.00		2,881.86	2,209.39	2,209.39	SG
MISC	Bearing Housing Repair	1.00		1,245.39	1,079.34	1,079.34	SG
127902	Retainer	4.00		108.00	93.60	374.40	SG
25K40208	O-Ring	4.00		12.00	10.40	41.60	SG
127905	Medium Shim	8.00		14.33	12.42	99.36	SG
128026	Bushing	4.00		495.00	412.50	1,650.00	SG
111646	Oil Seal	1.00		124.78	108.15	108.15	SG
119180	Hub Oil Catcher	1.00	Each	97.50	84.50	84.50	SG
86190	Hydraulic Gauge	1.00	Each	166.20	138.50	138.50	SG
A136179	Transfer Case Output Seal	1.00		132.00	114.40	114.40	SG
A136177	Transfer Case Seal	1.00		132.00	114.40	114.40	SG
A136190	Seal	1.00		92.85	80.47	80.47	SG
127570	Sleeve	1.00		262.50	218.75	218.75	SG
6C-05-6102	U-Joint - 1.688 x 4.50	1.00	Each	63.78	55.28	55.28	SG
Freight	Freight For U-Joint	1.00	Each	20.00	20.00	20.00	SG
84119	Steel Weld Epoxy	2.00		16.48	14.29	28.58	SG
R002237	Lock Tab Washer	1.00		1.80	1.56	1.56	SG
R002237	Lock Tab Washer	1.00		1.84	1.60	1.60	SG
59-81230	2' T-Shape HD Extension Cord	1.00		9.45	8.19	8.19	SG
G382-063	5/8" Bulk Silicone Heater Hose	23.00	Feet	4.19	3.63	83.49	SG

G7ET-10	#10 5/8" Silicone Heater Hose Clamp	6.00	Each	1.20	1.04	6.24	SG
N62ET-12	#12 Silicone Heater Hose Clamp	2.00	Each	1.20	1.04	2.08	SG
550020096	*15W40 ENGINE T CJ4 Rotella Oil	18.50	Litre	6.31	5.47	101.19	SG
1AA4FJB4	#4 Crimp x #4FJIC 90° Swivel	1.00	Each	27.97	24.24	24.24	SG
1AA4FJ4	#4 Crimp x #4FJIC Str Swivel	1.00	Each	11.91	10.32	10.32	SG
GH781-4	1/4" (-4) 2-Wire Hydraulic Hose	2.50	Feet	3.13	2.72	6.80	SG
NL9320-025	1/4" Black Split Poly Loom	10.00	Feet	0.20	0.17	1.70	SG
G830-100	1" Loom	15.50	Feet	0.49	0.43	6.67	SG
10419	1" Heat Loom	12.00	Inches	1.17	1.01	12.12	SG
732709	10G White Wire	9.50		0.78	0.68	6.46	SG
87-6000	12G Red Wire	4.00		0.52	0.45	1.80	SG
2484-06	Master Disconnect Switch	1.00	Each	154.73	128.94	128.94	SG
550032647	*Allison ATF Syn	10.00	Litre	22.48	19.49	194.90	SG
20826	DOT 3 Syn. Brake Fluid Qt	0.50	Each	18.30	15.86	7.93	SG
124065	Seal	1.00		102.00	88.40	88.40	SG
124063	Oil Catcher	1.00	Each	98.13	85.05	85.05	SG
127904	Thin Shim	4.00	Each	15.00	13.00	52.00	SG
Freight	Freight For Seal, Oil Catcher & Shims	1.00	Each	34.00	34.00	34.00	SG
MISC	Machined Forklift Parts	1.00		538.82	449.01	449.01	SG
CP850N4	850 U-Joint	1.00	Each	660.11	550.09	550.09	SG
Freight	Freight For U-Joint	1.00	Each	25.00	25.00	25.00	SG
A172708	Rear Main Seal	1.00	Each	345.00	287.50	287.50	SG

TERMS NET 30 DAYS - 2% INTEREST
CHARGED AFTER 30 DAYS

GST#: 85394 8164 RT0001

Total Parts	\$24,753.88
Total Labour	\$23,767.13
Subtotal	\$48,521.01
Shop Supplies	\$2,376.71
Environmental	\$0.00
GST @ 5%	\$2,544.89
Total	\$53,442.61
Paid	\$53,442.61
Balance	\$0.00