



Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

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| Date | Time | Page |
| 02/14/25 | 16:40:16 (O) | 01 |
| Account No. | Phone No. | Invoice No. |
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SERVICE INVOICE

| STK#/FLEET# | | HRS | PIN/EIN | WARRANTY DATE | HRS |
|-------------|------------------|-------|-------------------|---------------|------|
| 103274 | JD 7230R TRACTOR | 10644 | 1RW7230RTCC008811 | 04/25/15 | 2000 |
| | 7230R | 9660 | | | 2000 |

SEGMENT# 1 5 6030 NA 01/02/25 01/02/25
TRACTOR WILL NOT COME OUT OF PARK 10.84 10.84

COMPLAINT:

Tractor stopped moving and defaulted to park.
Attempted to move FNR to park to recover machine, Machine
makes noise while moving from P to N.

CORRECTION:

Looked up codes through Operation Center.
Codes present associated to transmission are PTQ 520589.02
PTQ 522194.15, PTQ 522199.14, PTQ 524267.16, TIQ 002003.09
Retrieved possible suspect components from parts.
Retrieved special tools from tool room.
Arrived at customers machine and connected EDL to machine
and pulled codes, Codes present are CLC 002376.03 Stored
126, CLC 002378.03 Tail Lights Circuit Voltage High CLC
Stored 126, CLC 002378.05 Tail Lights Circuit Current Low
CLC Stored 73, ECU 000111.17 Engine Coolant Level
Information Switch Activated ECU - Engine Control Unit
(Level 21) Stored 6, ECU 001639.18 Fan Speed Signal
Moderately Low ECU - Engine Control Unit (Level 21) Active
0
HCC 521000.02 Rear Hitch External Switch Circuit Fault
Active 125, HV1 004084.16 HV I Overshoot Commanded Position
Stored 1, OIC 523690.04 Fender Hitch both Contacts are
connected to found Active 126, PTQ 004309.14
Wheel Speed Changed Direction During Shift PTQ Stored 2,
PTQ 520589.02 Secondary Wheel Speed Sensor Fault PTQ Stored
2, PTQ 522194.15 C/D Rail Position Fault Stored 1, PTQ
522199.14 C/D Rail Position Fault Stored 33, PTQ 524267.16

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
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Forward

Clutch Slipping Too Long Stored 126, RLC 002598.05 Work
Light Roof Side Rear driver current below normal or open
circuit (<0.2A) Stored 10, TIQ 000190.01 Transmission
disengaged due to heavy engine load. Stored 1, TIQ
002003.09 PTI or PTP Message Missing Stored 4, XSC
002000.09 All messages from the ECU are missing Stored 1,
XSC 522777.05 Hand wheel harness disconnected. Steering
System Suggested Level 2, Hand wheel sensor wiring harness
disconnected. Check wiring harness Stored 1.
Cleared codes.
While tractor idles no noise can be heard.
Once tractor RPM rises above 1000 RPM in park noise can be
heard and code PTQ 522199.14 becomes active and noise can
be heard.
Shifted CommandQuad to A range and code PTQ 522201.14
becomes active but no noise can be heard while shifting or
increasing engine RPM.
Shifted CommandQuad to B range and code PTQ 522200.14
becomes active, and no noise can be heard.
Once shifting into C range noise can be heard and
accompanied by code PTQ 522199.14.
Checked oil level in transmission, Oil level is good.
Removed C/D shift rail position sensor and inspected, Found
small amount of metal on sensor.
Cleaned sensor and reinstalled.
Inspected connector for issues, None found, reconnected.
Accessed PTQ 72 and checked voltage, 0.63mV, spec is
0.4-4.5mV.
Accessed CCU 006 address, data reads 00 indicating that

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both primary and secondary wheel speed sensors are not present.

Removed both top shaft and secondary speeds sensors and checked for damage, No issues found with speed sensors, Top shaft speed sensor signal wire is damaged and should be replaced.

Checked voltage, ground and signal voltage for issue, Battery voltage present, ground is good, and signal wires are both reading 0.3 .

Put transmission in come home mode and tractor attempts to move but does not move.

Tractor has no drive and will need to come in to the shop for repair.

Talked with customer and service manager about findings.

ADDITIONAL DESCRIPTION:

CUSTOMER WAS MAKING A TURN IN THE FIELD WITH THE FEED WAGON AND TRACTOR STOPPED MOVING. IT WILL ALSO NOT COME OUT OF PARK

| | | |
|----------|------------------|---------|
| | LABOR | 1955.00 |
| 10400001 | SEGMENT TOTAL==> | 1955.00 |

SEGMENT# 2 5 6013 SERVICECALL 01/02/25 01/02/25
SERVICE CALL - (TRAVEL TO AND FROM UNIT) .67 .67
TURN SOUTH AT THE FALUN BOTTLE DEPOT AND GO 1/2 MILE SOUTH.
TRACTOR WILL BE ON THE EAST SIDE OF THE ROAD WHERE THEY ARE
FEEDING COWS. SET OF GATES TO GO INTO AT THE 1/2 MILE MARK.
KEVIN: 780-387-6356

| | | |
|----------|------------------|--------|
| | LABOR | 137.35 |
| 10400001 | SEGMENT TOTAL==> | 137.35 |

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| | 7230R | 9660 | | | 2000 |
| SEGMENT# 3 5 6030 NA | | 01/02/25 | 01/02/25 | | |
| IN SHOP DIAGNOSING FOR NO DRIVE | | | | 15.00 | 15.00 |

CORRECTION:

- pushed unit in the shop would not go in gear
- looked at the trans oil was black and smell brunt bad
- there is 126 codes for trans slipping
- so with the codes and the smell of the oil we will need to split the tractor
- drained the coolant
- recovered AC refrigerant 2.0 lbs
- removed the exhaust and intake
- disconnect the line to the cab and wire harness
- lifted the cab off
- drained the fuel
- disconnect the harness on top of tanks
- removed the tanks
- disconnect the steering lines and removed the MFWD shaft
- hooked crane to the back half and jack stands on front half
- split at the engine
- drained the trans oil clutch mitral came out when drained
- took the mid frame off and removed the lines to the trans and removed the trans
- took trans apart frond that the foreword clutch was welded together and the reverse break was coming apart
- took the range box shift cover off to check the synchros
- C/D was grinding bad and A/B as will was also due to the top shaft not stopping
- to apart the range see the gears that were grinding

CONTINUED ON PAGE 05

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- did a quote up

ADDITIONAL DESCRIPTION:

ac 2.000 lbs

| | | |
|----------|------------------|---------|
| | LABOR | 2475.00 |
| 10400001 | SEGMENT TOTAL==> | 2475.00 |

| | | | | |
|-------------------|------------------|-------------------|--------|--------|
| SEGMENT# 4 5 6030 | TRUCKING | 01/02/25 01/06/25 | | |
| TRUCKING OF UNIT | | | 2.57 | |
| SUBLET | TRUCKING | 1 | 625.00 | 625.00 |
| | | | SUBLET | 625.00 |
| 10400001 | SEGMENT TOTAL==> | | | 625.00 |

| | | | | |
|---------------------------------|----|-------------------|-------|-------|
| SEGMENT# 5 5 6030 | NA | 01/10/25 01/10/25 | | |
| REPLACE POWER QUAD TRANSMISSION | | | 28.00 | 28.00 |

CORRECTION:

- installed the trans on the range box
- hooked all the lines to trans
- installed mid frame
- bolted the back half to engine
- put the fuel tanks on
- hooked all the wiring up and zip tyed up nice
- installed the cab hooked lines and wiring yup
- installed intake and exhaust on
- added trans oil
- added coolant
- hooked brake lines up
- hooked the batters up
- changed the AC
- started the tractor checked for leak's no leaks
- can not get out of park

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- looked into code and the operation of park circuit
- there was a fuse in to make the park say off so can tow
- pulled the fuse and works
- checked the fluids
- installed the back tires
- took out side warned oil and did trans calibration and rail calibration
- took for a drive all seemed good
- put the the panels on and MFWD shaft
- moved to the wash bay

ADDITIONAL DESCRIPTION:

FORWARD CLUTCH AND REVERSE BRAKE HAVE FAILED
ALSO NEED TO REPAIR SOME WIRNG ON TOP OF REAR DIFF AND
REPLACE SOME PLASTIC CLAMPS THAT WERE BRITTLE AND BROKEN

| | | | | |
|------------|--------------------|--------|----------|----------|
| AR69444 | HYGARD 18.9L | RETAIL | 143.24 | |
| | | 3 | 136.08 | 408.24 |
| CRPG201148 | Transmission Re | 1- | 2017.80 | 2017.80- |
| ENVO114 | OIL ENVIRO FEE | 3 | 1.14 | 3.42 |
| ENV100 | ENVIRO CHARGE | 1 | 1.25 | 1.25 |
| ENV227 | CONTAIN ENV FEE | 3 | 2.27 | 6.81 |
| ENV678 | OIL ENVIRO FEE | 1 | 6.78 | 6.78 |
| H109046 | CLAMP | RETAIL | 11.30 | |
| | | 4 | 10.73 | 42.92 |
| PG201148 | Transmission Re | 1 N | 21227.88 | 21227.88 |
| | Transmission Reman | | | |
| CRPG201148 | Transmission Re | | 2017.80 | 2017.80 |
| PM38628 | FORM-IN-PLACE | RETAIL | 54.80 | |
| | | 2 | 52.06 | 104.12 |
| RE295929 | SENSOR | RETAIL | 227.53 | |
| | | 1 N | 216.15 | 216.15 |

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| RE577612 | Filter Element | | RETAIL | 182.04 | | |
| | | | 1 | 172.94 | | 172.94 |
| R237815 | VENT | | 1 | 58.22 | | 58.22 |
| R314905 | Hose | | RETAIL | 87.86 | | |
| | | | 1 | 83.47 | | 83.47 |
| R544199 | Gasket | | RETAIL | 61.79 | | |
| | | | 1 | 58.70 | | 58.70 |
| R560528 | Grommet | | RETAIL | 10.33 | | |
| | | | 1 | 9.81 | | 9.81 |
| SUBLET | NYLON TEE 1/2 | | 2 | 6.13 | | 12.26 |
| TY6238 | HYGard 113.5L | | RETAIL | 845.57 | | |
| | | | 1 | 803.29 | | 803.29 |
| 19M7812 | SCREW | | RETAIL | 8.03 | | |
| | | | 1 | 7.63 | | 7.63 |
| 57M8613 | ELEC. CONNEC | | 6 | 1.50 | | 9.00 |
| | Elec. Connector Terminal | | | | | |
| 57M8924 | ELECTRICAL CONN | | 2 | 6.53 | | 13.06 |
| | Elec. Connector Housing | | | | | |
| | | | PARTS | | | 23233.69 |
| | | | LABOR | | | 4620.00 |
| | | | SUBLET | | | 12.26 |
| 10400001 | | | SEGMENT TOTAL==> | | | 27865.95 |

SEGMENT# 6 5 6030 NA 01/10/25 01/10/25
REPAIRS TO RANGE BOX 20.00 20.00

CORRECTION:

- cleaned the oil gasket maker off the range box
- washed the range box and dried off well
- took the the bearings off the input shaft and assembled the shaft with new c\d synchronizer and c gear put the new

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bearings on shaft

- took the output shaft bearings off and and assembled
- installed new a\b synchronize and b gear new as will put
- new bearings on
- had to remove 2 broken bolts out form the pump drive had
- to drill out and re-thread
- had to get new oil manifold in the range box was cracked
- installed the manifold and installed both shafts
- set both to 0.004
- installed shift forks and rails
- was make sure forks moved there way there supposed to
- A\B fork was not engaging properly into B range
- the gear moved lots on the shaft I thought and there is
- new way to shim or tighten shaft up like the input shaft
- did a DTAC on the problem
- changed the B range gear sleeve
- was better then before
- put both shafts and set shafts
- put the park brake and pumps and lines

ADDITIONAL DESCRIPTION:

C AND D SYNCRONISERS ARE WORN
MFWD DRIVE GEAR NEEDS REPLACING

| | | | | |
|---------|-------------|--------|-------|-------|
| BULKM88 | HARDWARE | RETAIL | 5.11 | |
| | | 1 | 4.85 | 4.85 |
| FLASH | FLASH PLUS | 1 | 20.00 | 20.00 |
| FRT05 | 0-5 LBS FRT | 2 | 14.95 | 29.90 |
| F2741R | PACKING | RETAIL | 7.66 | |
| | | 2 | 7.28 | 14.56 |
| JD7297 | BEARING CU | RETAIL | 22.28 | |
| | | 1 | 21.17 | 21.17 |

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| JD7370 | BEARING CO | | RETAIL | 93.46 | | |
| | | | 2 | 88.79 | | 177.58 |
| JD7400 | BEARING CUP | | RETAIL | 74.35 | | |
| | | | 1 | 70.63 | | 70.63 |
| JD9156 | BEARING CU | | RETAIL | 107.64 | | |
| | | | 1 | 102.26 | | 102.26 |
| JD9601 | BEARING CO | | RETAIL | 192.72 | | |
| | | | 1 | 183.08 | | 183.08 |
| JD9606 | Bearing Cone | | RETAIL | 298.71 | | |
| | | | 1 | 283.77 | | 283.77 |
| RE286934 | SYNCHRONIZER | | RETAIL | 1730.25 | | |
| | | | 1 | 1643.74 | | 1643.74 |
| RE286937 | SYNCHRONIZER | | RETAIL | 2191.88 | | |
| | | | 1 N | 2067.81 | | 2067.81 |
| R105415 | O-RING | | RETAIL | 13.16 | | |
| | | | 2 | 12.50 | | 25.00 |
| R119981 | GEAR | | RETAIL | 1245.07 | | |
| | | | 1 N | 1152.84 | | 1152.84 |
| R120387 | THRUST WAS | | RETAIL | 49.14 | | |
| | | | 1 | 46.68 | | 46.68 |
| R153139 | Sleeve | | RETAIL | 159.85 | | |
| | | | 1 N | 151.86 | | 151.86 |
| R253951 | Bearing Cone | | RETAIL | 123.52 | | |
| | | | 1 | 117.34 | | 117.34 |
| R253954 | Bearing Cup | | RETAIL | 60.42 | | |
| | | | 1 | 57.40 | | 57.40 |
| R26863 | O-RING | | RETAIL | 9.27 | | |
| | | | 1 | 8.81 | | 8.81 |
| R290332 | Spacer | | RETAIL | 45.56 | | |
| | | | 1 N | 43.28 | | 43.28 |

CONTINUED ON PAGE 10

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
 (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,

SIGNATURE

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

Ship to:

Invoice to:

| | | |
|-------------|--------------|----------------|
| Branch | | |
| WETASKIWIN | | |
| Date | Time | Page |
| 02/14/25 | 16:40:16 (O) | 10 |
| Account No. | Phone No. | Invoice No. |
| 0000000473 | 7803520926 | W36617 |
| Ship Via | | Purchase Order |
| | | |
| | | Salesperson |
| | | TBU |

SERVICE INVOICE

| STK#/FLEET# | | HRS | PIN/EIN | WARRANTY DATE | HRS |
|-------------|------------------|-------|-------------------|---------------|----------|
| 103274 | JD 7230R TRACTOR | 10644 | 1RW7230RTCC008811 | 04/25/15 | 2000 |
| | 7230R | 9660 | | | 2000 |
| R315637 | Gear | | RETAIL | 2591.19 | |
| | | | 1 N | 2461.63 | 2461.63 |
| R316936 | Packing | | RETAIL | 106.78 | |
| | | | 1 | 101.44 | 101.44 |
| R318454 | Gasket | | RETAIL | 65.68 | |
| | | | 1 | 62.40 | 62.40 |
| R318457 | Gasket | | RETAIL | 66.96 | |
| | | | 1 | 63.61 | 63.61 |
| R339408 | Oil Tube | | RETAIL | 121.70 | |
| | | | 1 N | 115.61 | 115.61 |
| R559319 | Snap Ring | | RETAIL | 30.03 | |
| | | | 1 N | 28.53 | 28.53 |
| 19M8112 | SCREW | | RETAIL | 6.20 | |
| | | | 3 | 5.89 | 17.67 |
| 19M8274 | CAP SCREW | | RETAIL | 3.23 | |
| | | | 1 | 3.07 | 3.07 |
| | | | PARTS | | 9076.52 |
| | | | LABOR | | 2970.00 |
| 10400001 | | | SEGMENT TOTAL==> | | 12046.52 |

SEGMENT# 7 5 6030 NA 01/10/25 01/10/25
FRONT AXLE REPAIRS 1.00 1.00

CORRECTION:

- removed the old u-joints and installed new

ADDITIONAL DESCRIPTION:

-LEFT HAND HUB SEAL IS LEAKING (DECLINED)

WILL NEED TO DRAIN OIL TO DO REPAIR SO WOULD RECOMMEND
REPLACING OIL IN BOTH HUBS AND FRONT AXLE. (DECLINED)

-RESEAL BOTH STEERING CYLINDERS (DECLINED)

-MRWD DRIVESHAFT NEEDS U-JOINTS AS THEY ARE WORN.

CONTINUED ON PAGE 11

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| Branch | | |
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| 02/14/25 | 16:40:16 (O) | 11 |
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| | | Salesperson |
| | | TBU |

SERVICE INVOICE

| STK#/FLEET# | | HRS | PIN/EIN | WARRANTY DATE | HRS | |
|-------------|----------------------------|-------|-------------------|---------------|------|--------|
| 103274 | JD 7230R TRACTOR | 10644 | 1RW7230RTCC008811 | 04/25/15 | 2000 | |
| | 7230R | 9660 | | | 2000 | |
| RE306606 | Cross And Beari | | RETAIL | 487.25 | | |
| | | | 1 N | 462.89 | | 462.89 |
| | Cross And Bearing Assembly | | | | | |
| RE52347 | UNIVERSAL | | RETAIL | 207.77 | | |
| | | | 1 | 197.38 | | 197.38 |
| | Cross And Bearing Assembly | | | | | |
| | | | PARTS | | | 660.27 |
| | | | LABOR | | | 210.60 |
| 10400001 | | | SEGMENT TOTAL==> | | | 870.87 |

***** WORK ORDER TOTALS *****

| | |
|------------------------|----------|
| PARTS | 32970.48 |
| LABOR | 12367.95 |
| SUBLET | 637.26 |
| Freon Charge | 80.00 |
| Shop Supplies | 250.00 |
| SUB TOTAL==> | 46305.69 |
| GST #70762 9879 RT0001 | 2315.27 |
| CHARGE | 48620.96 |

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