



Invoice To:

PERRY PRODUCE LTD
PO Box 210
Coaldale AB T1M 1M3
Phone: 403-892-5363

Diesel Tech Services Ltd.
3950 9th Ave N
Lethbridge, AB T1H 6T8
Tel. : (403) 380-3766
Fax. : (403) 329-8649
GST: 870065935 RT0001

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Work Order No. WO073899

PERRY PRODUCE LTD

WO Date 05/14/19

Equipment No. 9	International Blue	VIN# 1HTLKTVR3HH493916	Odometer 103,875 M
Make		Engine#	
License#		Model	Year 1987
		Last Cert. ()	Tire Sizes

Activity Description	Part No.	Part Description	Unit Price	Quantity	Total
			Line Code		
1. INSPECT ENGINE					
<i>Removed hood on truck, pulled engine and radiator out of truck. Stripped block completely down. Sent out. (Block and head failed, crank is repairable.) Customer decided to go with a good used engine.</i>			110.00	12.00 HR	1,320.00
3. INSPECT & RESEAL GOOD USED ENGINE					
<i>Stripped down used engine & cleaned up parts, oil pan, exhaust manifold, front timing gear cover, water pump, harmonic balancer, all brackets.</i>			110.00	28.00 HR	3,080.00
<i>Swap over required parts from old to new (water pump, exhaust manifold, intake manifold, lower water pump housing, thermostat housing)</i>					
<i>Aligned all pulleys, fabricate block off plate for hydraulic pump</i>					
	682199C2	GASKET	77.4480	1.00 EA	77.45
	685158C1	SLEEVE FUEL	12.0600	2.00 EA	24.12
	1809784C1	EXHAUST MAINIFOLD GSK	111.3840	1.00 EA	111.38
	670079C3	GASKET	11.3760	1.00 EA	11.38
	253660R2	GASKET	7.4880	1.00 EA	7.49
	1812348C1	SLEEVE	6.1320	4.00 EA	24.53
	690437C95	FRONT SEAL KIT	78.5640	1.00 EA	78.56
	1801191C91	THERMOSTAT	152.7360	1.00 EA	152.74
	673973C4	GASKET	100.0920	1.00 EA	100.09
	675808C2	GASKET	53.3880	1.00 EA	53.39
	58985	COPPER SPRAY GASKET	13.2360	1.00 EA	13.24
	675816C2	GASKET - FUEL PUMP	44.6520	2.00 EA	89.30
	1654407C1	GASKET	3.6000	1.00 EA	3.60
	591597C2	GASKET	13.1160	1.00 EA	13.12
	677692C2	RING	12.6480	6.00 EA	75.89
	17665	V-BELT	24.6000	2.00 EA	49.20
	GH781-8	1/2" ID 2 WIRE H/P HOSE	9.1680	2.00 FT	18.34
	STK18-1AA8FJ8	#8 JIC FEMALE HOSE FITTING	15.6960	2.00 EA	31.39
	STK18-555.5162	H/S CRIMP BUTT CON BLUE	.6599	4.00 EA	2.64
	PIC 5141-C	3/8" SPLIT LOOM-BLACK	.2767	3.00 FT	.83



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Activity Description	Part No.	Part Description	Unit Price	Quantity	Total
			Line Code		
	BRZ/9210H	SILICONE HOSE CLAMP - 3/4	1.7640	2.00 EA	3.53
	HE3755	3/4 SILICONE HOSE	5.9880	2.00 FT	11.98
	BRZ 9210H	SILICONE HOSE CLAMP 5/8	1.7640	2.00 EA	3.53
	1469-10D	FITTING	6.2400	1.00 EA	6.24
	4988280	GASKET, HYDRAULIC PUMP	5.0640	1.00 EA	5.06
	HE3625	5/8 SILICONE HOSE	6.0240	4.50 FT	27.11
	GUENGINE	GOOD USED ENGINE	5,400.0000	1.00 EA	5,400.00
	553.3305	DUEL CLAMP STUD MNT TIE 15" BLACK	3.0122	10.00 EA	30.12
	STN-38566	STANADYNE 1.9L	33.6000	1.00 EA	33.60
4. SET VALVES & INJECTION TIMING			110.00	15.00 HR	1,650.00
<i>Filled with fluids - primed system - flushed radiator & cooling system with water - pressure tested. no leaks</i>					
<i>Drained & filled with antifreeze - recharged ac system - topped up tranny fluid</i>					
<i>Ran engine - checked for leaks. no leaks</i>					
	STK18- G/ANTIFREEZE	ANTIFREEZE 4L JUG	15.5000	6.00 EA	93.00
	STK18-FREON	A/C REFRID/ FREON R134	14.4000	3.50 LB	50.40
	STK18-M15/40	MOBILE DELVAC 15 W 40	4.7880	20.00 L	95.76
	LF3316	OIL FILTER	15.9120	2.00 EA	31.82
	STK18-FF5019	FUEL FILTER	19.0800	1.00 EA	19.08
	STK18-FF5020	FUEL FILTER	13.8000	1.00 EA	13.80
	STK18-WF2071	WATER FILTER	13.0560	1.00 EA	13.06
4. FABRICATE HYDRAULIC PUMP COVER			40.00	1.00 HR	40.00
5. SUBLET - ENGINE BLOCK INSPECTION			396.00	1.00 HR	396.00



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Technician:

Authorized By:

Total Labor:	6,486.00
Total Parts:	6,776.77
Shop Supplies:	.00
Shop Supplies:	85.00
Subtotal:	13,347.77
G:	667.39
INVOICE TOTAL	14,015.16

PAYMENTS DUE NO LATER THAN 30 DAYS FROM INVOICE DATE, 2% INTEREST WILL BE CHARGE ON PAST DUE ACCOUNTS.
 Anytime wheels are removed for any reason, it is up to the customer to have wheels retorqued after 100km.

Signature: _____